

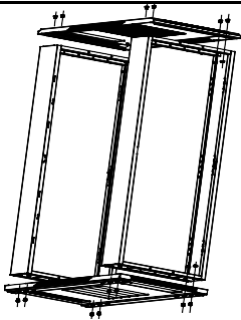
600mm wide Rack Assembly Manual

Packing list

- | | |
|----------------------------|----------------------------------|
| 1. Bottom Tray - 1pcs | 8. Rear Door - 1pcs |
| 2. Top Tray - 1pcs | 9. Platen Panel - |
| 3. Frame - 2pcs | 3pcs(for over 42U-high) |
| 4. Horizontal Support - | 2pcs(from 32U-high to 42U -high) |
| 4pcs(for under 32U-high) | 1pcs(for under 32U-high) |
| 6pcs(for over 32U-high) | 10. Cover Panel - 3pcs |
| 5. Vertical Support - 4pcs | |
| 6. Side Door - 2pcs | |
| 7. Front Door - 1pcs | |

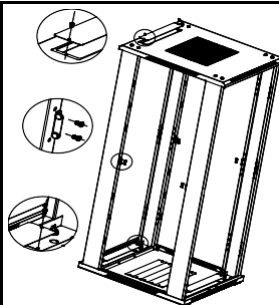
Accessories Package list

1. M12*L90 Supporting Leg- 4pcs
2. Castor- 4pcs
3. Side Panel - 4pcs
4. M8*12 hexagon socket screw - 16pcs
5. M8 flange nut - 16PCS
6. 4mm Plastic Washer - 2pcs
7. M4*12 Self-tapping Screw - 18pcs
8. M6*12 Self-topping Screw - 16pcs16pcs



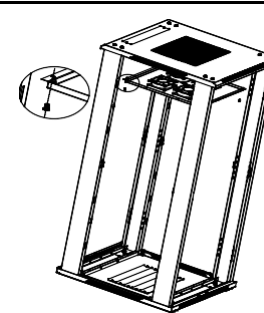
Step1:
Use 16pcs of M8*12 hexagon socket screws and 16pcs of M8 flange nuts to assemble the top tray, bottom tray and frame .

Refer to the left picture.



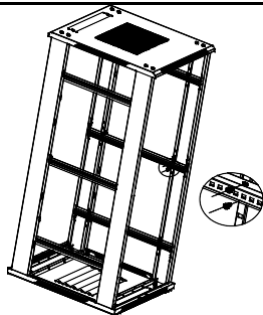
Step2:
Use 6pcs of M4*8 self-topping screws to assemble the top cover. Use 8pcs of M4*8 self-tapping screws to assemble the side panels.

Refer to the left picture.



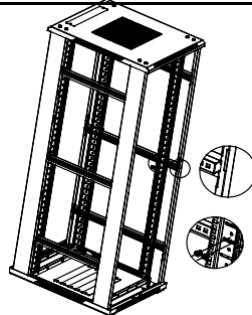
Step3:
Use 4pcs of M4*8 self-tapping screws to assemble the fan tray.

Refer to the left picture.



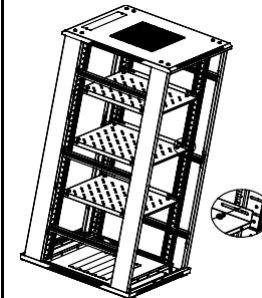
Step4:
Use 24pcs of M6*12 screws, M6 cage nuts and M6 plastic washers to assemble the horizontal supports.

Refer to the left picture.



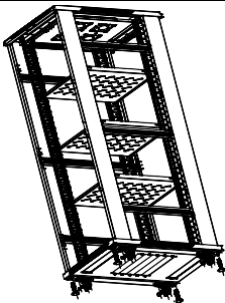
Step5:
Use 24pcs of M6*12 screws, M6 cage nuts and M6 plastic washers to assemble the vertical supports.

Refer to the left picture.



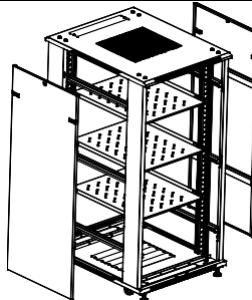
Step6:
Use 12pcs of M6*12 screws, M6 cage nuts and M6 plastic washers to assemble the shelf.

Refer to the left picture.



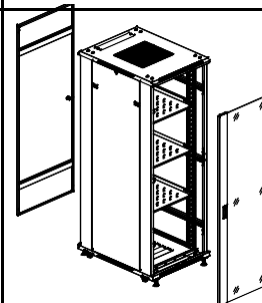
Step7:
Use 16pcs of M6*12 self-tapping screws to assemble the castors. And assemble the M12*L90 supporting leg.

Refer to the left picture.



Step8:
Assemble the two side doors.

Refer to the left picture.



Step9:
Use 4mm plastic washers to assemble the front door and rear door.

Refer to the left picture.

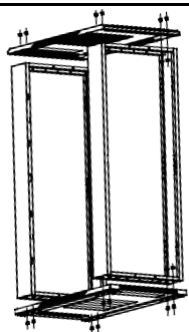
800mm wide Rack Assembly Manual

Packing list

- 1、Bottom Tray - 1pcs
- 2、Top Tray - 1pcs
- 3、Frame - 2pcs
- 4、Horizontal Support - 6pcs
- 5、Vertical Support - 4pcs
- 6、Side Door - 2pcs
- 8、Rear Door - 1pcs
- 9、Cover panel - 3pcs
- 10、Front Door - 1pcs
- 11、Connection blocks - 12pcs

Accessories Package list

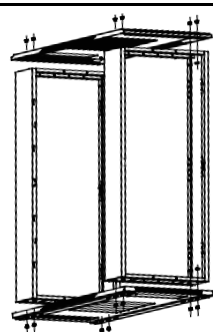
- 1、M12*L90 Supporting Feet- 4pcs
- 2、Casters- 4pcs
- 3、Side Panel - 4pcs
- 4、M8*12 Hexagon socket screw - 16pcs
- 5、M8 flange nut - 16PCS
- 7、4mm Plastic Washer - 2pcs
- 8、M4*12 Self-tapping Screw - 18pcs
- 7、4mm Plastic Washer - 2pcs
- 8、M4*12 Self-tapping Screw - 18pcs
- 9、M6*12 Self-tapping Screw - 16pcs



Step1:

Use 16pcs of M8*12 hexagon socket screws and 16pcs of M8 flange nuts to assemble the top tray, bottom tray and frame .

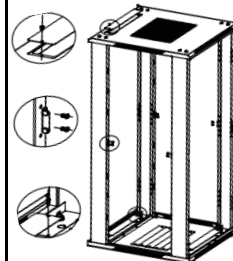
Refer to the left picture.



Step2:

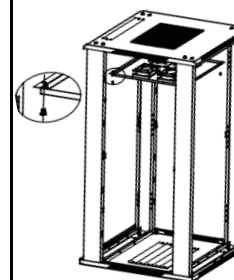
Use 6pcs of M4*8 self-tapping screws to assemble the top cover. Use 8pcs of M4*8 self-tapping screws to assemble the side panels.

Refer to the left picture.



Step3:

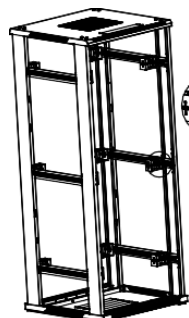
Use 4pcs of M4*8 self-tapping screws to assemble the fan tray. Refer to the left picture.



Step4:

Use 24pcs of M6*12 screws, M6 cage nuts and plastic washers to assemble the horizontal supports.

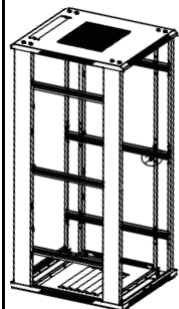
Refer to the left picture.



Step5:

Use 24pcs of M6*12 screws, M6 cage nuts and M6 plastic washers to assemble the connection blocks.

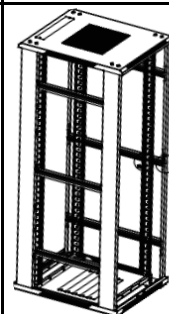
Refer to the left picture.



Step6:

Use 24pcs of M6*12 screws, M6 flange nuts and M6 plastic washers to assemble the vertical supports.

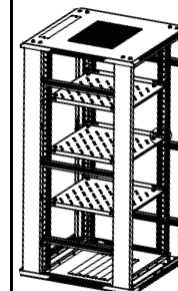
Refer to the left picture.



Step7:

Use 12pcs of M6*12 screws, M6 cage nuts and M6 plastic washers to assemble the platen panels .

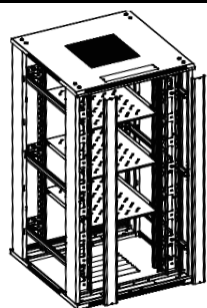
Refer to the left picture.



Step8:

Use 24pcs of M6*12 screws, M6 flange nuts and M6 plastic washers to assemble the vertical cable manager.

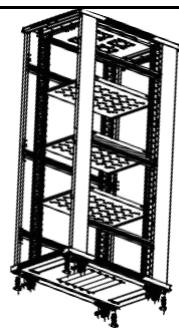
Refer to the left picture.



Step9:

Assemble the cover of vertical cable manager.

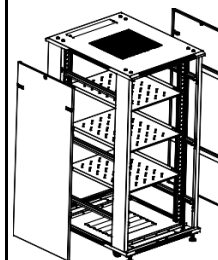
Refer to the left picture.



Step10:

Use 16pcs of M6*12 self-tapping screws to assemble the casters. And assemble the M12*L90 supporting leg.

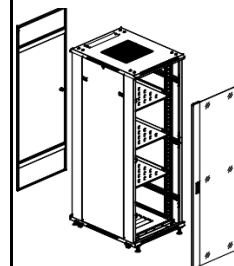
Refer to the left picture.



Step11:

Assemble the two side doors.

Refer to the left picture.



Step12:

Use 4mm plastic washers to assemble the front door and rear door.

Refer to the left picture.